

Work Order ID 57008

March 16, 2010 2:50:11 PM

Page 1

PRELIMINARY ISSUE

Item ID: D4060-1

Accept

Revision ID:

Item Name: Ski Clamp, Top

Start Date: 3/16/10 Start Qty: 14.00

Required Date: 3/22/10 Req'd Qty: 14.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4060

PAT

A

0.00



Purchasing

Purchasing

PRE

LIM

0.00

Memo

Issue P/O:

Manufacture as per Dwg D4060

Supplier: G.F.I

Certificate of conformity is required

B10-3-18

(14)

110



Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

B10-3-18

QC 2 -

QC8 - Sub/bz

Ben b Dy. -

(284)

So 10/03/30

(14)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57008

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Item ID: D4060-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Ski Clamp, Top

Start Date: 3/16/10 Start Qty: 14.00

Cust Item ID:

Required Date: 3/22/10 Req'd Qty: 14.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

QC APPROVAL

14

1004-08

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location:

0.00

W/057403/401

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

POSITIVE RECALL

EFFECTIVE

AUTH

RELEASED

DATE

10/04/08

W 10-04-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

March 16, 2010 2:57:10 PM

Page 1

Work Order ID: 57008

Parent Item: D4060-1

Parent Item Name: Ski Clamp, Top

Comments: IPP Rev:A new issue DD 10.02.16 verified by:EC

Start Date: 3/16/10

Required Date: 3/22/10

Start Qty: 14.00

Required Qty: 14.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S14GA		Purchased	No				sf	146.8881	1.0000			



304SS sheet .080



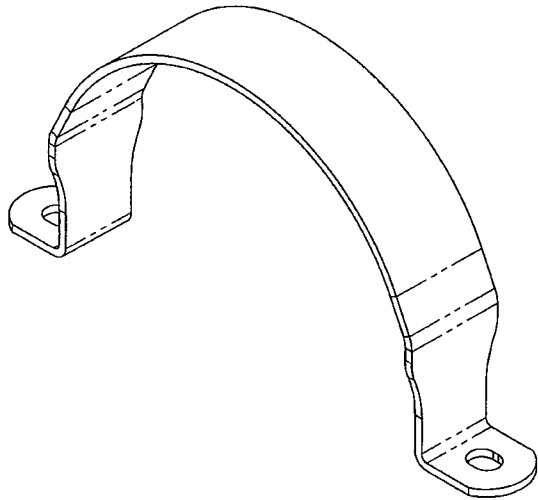
1810-3-18

(4)

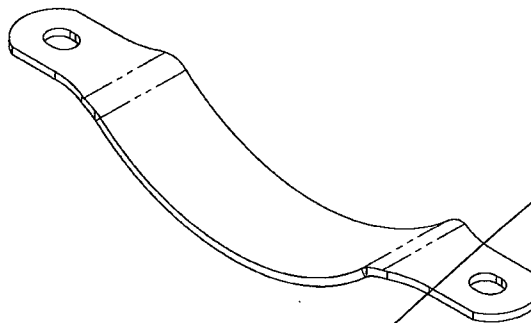
<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	146.8881	
110993Q	1.5881	
113295	145.3	

113 295

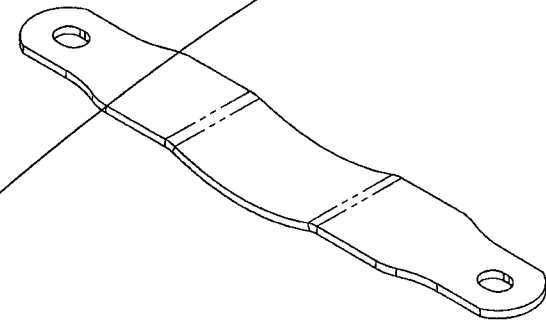
8 7 6 5 4 3 2 1



D4060-1 412 SKI CLAMP, TOP



D4060-3 412 SKI CLAMP, BOTTOM



D4060-5 412 SKI CLAMP, AFT

See Rev. A

PRELIMINARY ISSUE
10.02.16

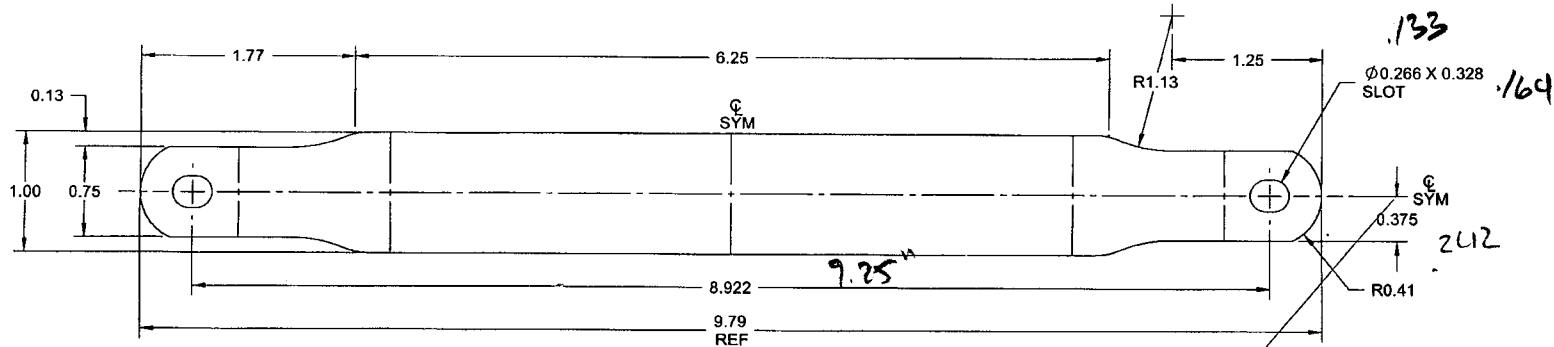
57008

NOTES:

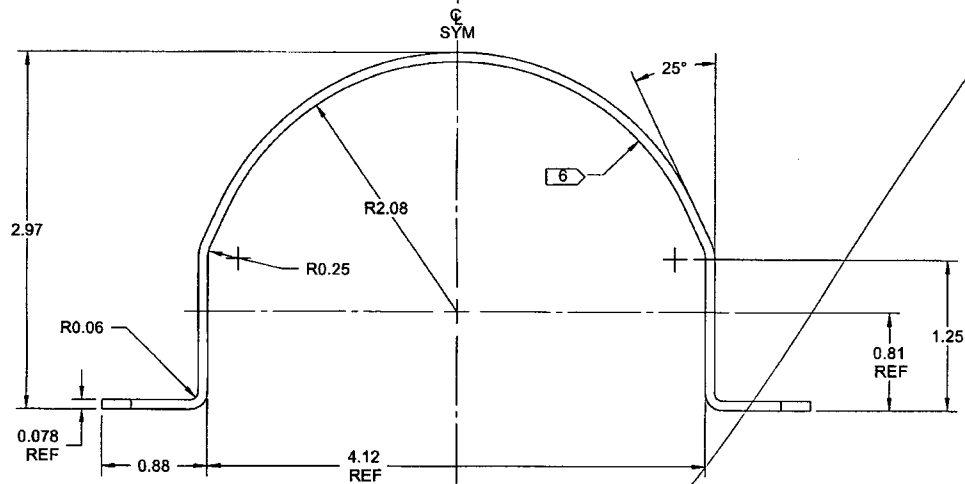
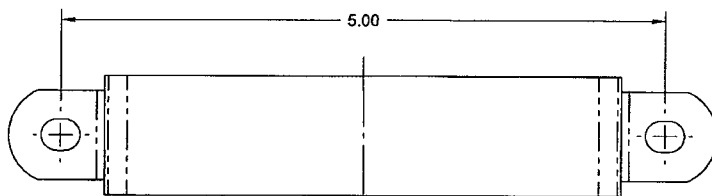
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S14GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4060-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D4060-1 = 0.20 lbs, D4060-3/-5 = 0.12 lbs

PA1	AMOD PROTOTYPE	MB	10.02.03
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4060	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		412 SKI CLAMP	NTS
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8 7 6 5 4 3 2 1



D4060-1F 412 SKI CLAMP, TOP FLAT PATTERN



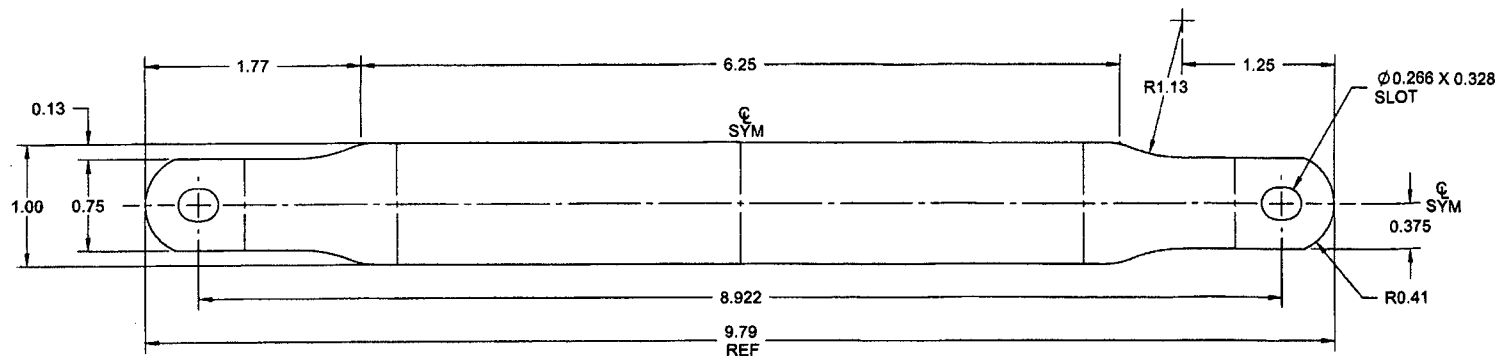
D4060-1 412 SKI CLAMP, TOP
MAKE FROM D4061-1F

See Rev. A

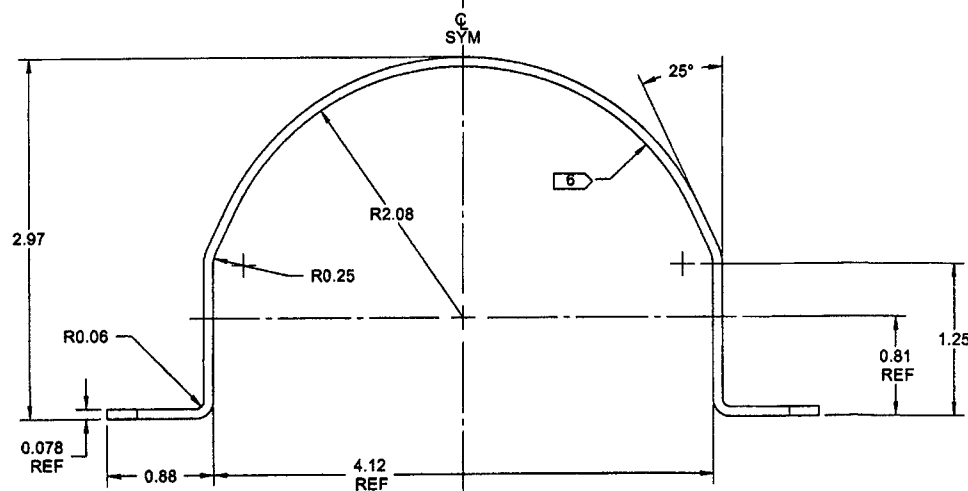
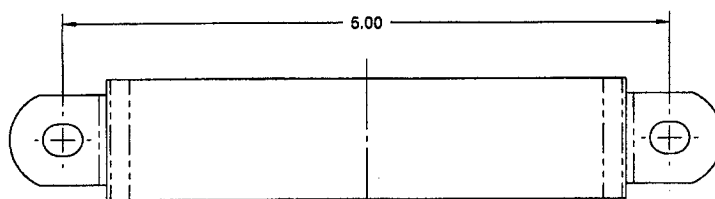
1057008

PRELIMINARY ISSUE
10.02.16

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D4060-1F 412 SKI CLAMP, TOP FLAT PATTERN



D4060-1 412 SKI CLAMP, TOP
MAKE FROM D4060-1F

W/O 57008

RELEASED
2010-04-07
AMP

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
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APPROVED		TITLE	SCALE
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